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ISO 13920 Welded Construction				ISO 2768 General Tolerances				S 12708 Steel Casting			
L	mm	A	±	E	±	L	mm	H	mm	I	mm
<1000	6,0	0,8				<1000	6,0	0,8			
<400	4,0	0,7				<630	4,0	0,7			
<250	3,0	0,6				<400	3,0	0,6			
<100	2,0	0,5				<250	3,0	0,4			
<40	1,5	0,4				100	2,0	0,3			
<10	1,0	0,3				40	1,5	0,2			
<5	0,5	0,2				L	mm	H	mm	I	mm
<2	0,2	0,1				Nom. Size	Class				
<1	0,1	0,05				<4000	2,0	0,4			
<0,5	0,05	0,02				<2000	1,2	0,4			
<0,2	0,02	0,01				<1000	0,8	0,3			
<0,1	0,01	0,005				<400	0,5	0,3			
<0,05	0,005	0,002				30-120	0,3	0,2			
<0,02	0,002	0,001				2-30	0,2	0,1			
<0,01	0,001	0,0005				L	mm	m	±	K	±
<0,005	0,0005	0,0002				Nom. Size	Class				
<0,002	0,0002	0,0001				>20000	9,0	8,0			
<0,001	0,0001	0,00005				<20000	8,0	7,0			
<0,0005	0,00005	0,00002				<16000	7,0	6,0			
<0,0002	0,00002	0,00001				<12000	6,0	5,0			
<0,0001	0,00001	0,000005				<8000	5,0	4,0			
<0,00005	0,000005	0,000002				<4000	4,0	3,0			
<0,00002	0,000002	0,000001				<2000	3,0	2,0			
<0,00001	0,000001	0,0000005				<1000	2,0	1,5			
<0,000005	0,0000005	0,0000002				<400	1,0	1,0			
<0,000002	0,0000002	0,0000001				30-120	1,0	0,5			
<0,000001	0,0000001	0,00000005				2-30	1,0	0,5			
<0,0000005	0,00000005	0,00000002				L	mm	A	±	E	±
<0,0000002	0,00000002	0,00000001				Nom. Size	Class				
<0,0000001	0,00000001	0,000000005				>20000	9,0	8,0			
<0,00000005	0,000000005	0,000000002				<20000	8,0	7,0			
<0,00000002	0,000000002	0,000000001				<16000	7,0	6,0			
<0,00000001	0,000000001	0,0000000005				<12000	6,0	5,0			
<0,000000005	0,0000000005	0,0000000002				<8000	5,0	4,0			
<0,000000002	0,0000000002	0,0000000001				<4000	4,0	3,0			
<0,000000001	0,0000000001	0,00000000005				<2000	3,0	2,0			
<0,0000000005	0,00000000005	0,00000000002				<1000	2,0	1,5			
<0,0000000002	0,00000000002	0,00000000001				<400	1,0	1,0			
<0,0000000001	0,00000000001	0,000000000005				30-120	1,0	0,5			
<0,00000000005	0,000000000005	0,000000000002				2-30	1,0	0,5			
<0,00000000002	0,000000000002	0,000000000001				L	mm	A	±	E	±
<0,00000000001	0,000000000001	0,0000000000005				Nom. Size	Class				

Realize specular to:
Cod. EM.20.24.03.51011

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		R01	Referans resim güncellenmiştir.	09.07.2024	T.ŞABA
Paint/Color		Modf. No	Modification Description	Date	Sign

				S355J2 EN 10025		2.3
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
	Approved	E.PINTUS		Scale	TS 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Checked	M.BORLO		1 : 1		
Date:	Rib LH			EM20.24.03.51012		
	Parts List No:			Sheet: 1/1	Size: A2	Rev: 01